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the following diagrams show the wiring circuits in-stalled by sterling. for detailed engine wiring, see the applicable caterpillar TM manual. see fig.1 ...

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T-630 CAT ENGINE WIRING - TUCKERBILT HOME PAGE

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t-630 cat engine wiring start sequence: key to run position: the amperite relay in the black box timer sequence is started to test all diagnostic lights for 5 seconds.